Crop Conversion Rapeseed

W&T Series Serial Number 102000 And Higher



Platform Setup

REMEMBER:

Adjust the auger and auger finger according to the crop.

Check distance between intake auger and strippers.

Strippers adjusted as in DTAC 76721 (600R) & DTAC 104058 (700X).









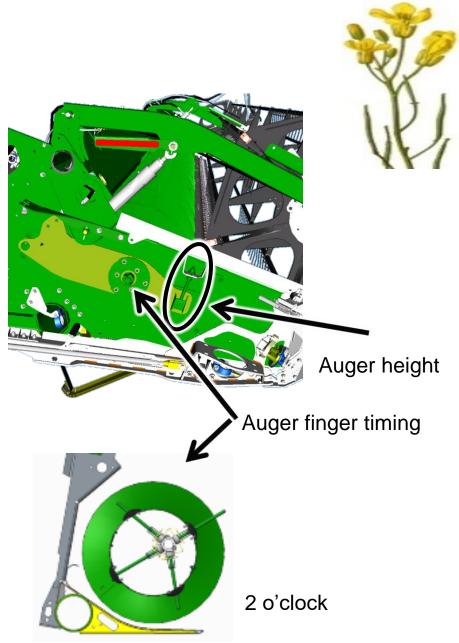
Platform Setup

Install any rape seed specific equipment for your platform:

- Rapeseed extension (600R)
- Side knives
- Center seal kit (700D and 700FD)

When encountering feeding issues in high yielding rapeseed, raise the auger and adjust the auger finger timing to 2 o'clock. This helps to convey the crop under the auger.

When adjusting the auger height, also adjust the drive chain tension and the rear strippers.



Platform Setup

Feeder House Angle:

The feeder house angle needs to be set so that is it flat or slightly forward. This will allow you to pick up down crop without pushing earth.

You can adjust the angle with the threaded bar on the feeder house.

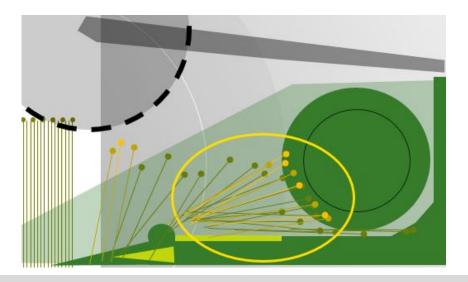
If you need to modify for a different header please follow the instructions in the Operator's manual:

Table Length:

The 700X table length needs to be adjusted according to the crop height and stubble height.

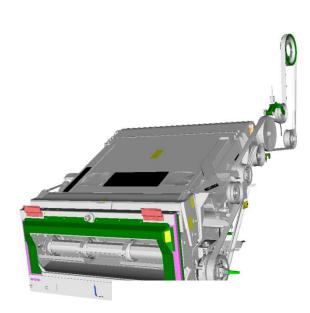
Adjust the table length so that the top of the plant falls in between the auger flights.





Feeder House

| Drum Position | Up (lever backwards) |
|-----------------------|----------------------|
| Sprocket | 33 teeth |
| Top shaft stripper | No |
| Perforated Doors | No |

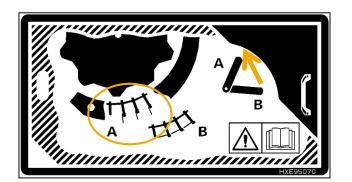




Drum Position: Lever on LH & RH side in the back position (picture shows up position) Sprocket: Standard or Dual Speed with 33 teeth

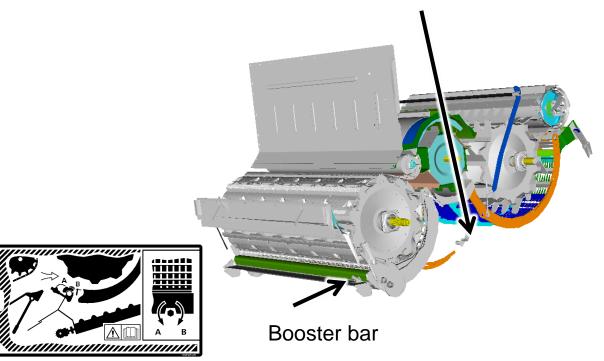
Threshing – T-Series

| Stone trap cover plate | No |
|---------------------------|--|
| Booster bar | No |
| Concave | Small grain / universal |
| Cylinder filling plates | No |
| De-awning plates | No |
| Threshing speed range | Low* / High* *(if equipped with 2 speed cyl. Drive) Dry conditions: Low Moist conditions: High |
| Threshing speed [rpm] | 400 – 500 brittle 500 – 650 green |
| Concave clearance [mm] | 25 – 40 |



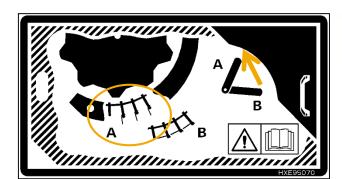


De-awning plates



Threshing – W-Series

| Stone trap cover plate | no |
|-------------------------|---|
| Booster bar | if needed |
| Concave | Small grain / universal |
| Cylinder filling plates | no |
| De-awning plates | no needed |
| Threshing speed range | Low* / High* *(if equipped with 2 speed cyl. Drive) Dry conditions: Low Moist conditions: High |
| Threshing speed [rpm] | 400 – 500 brittle 500 – 650 green |
| Concave clearance [mm] | 25 – 40 |





S: Low De-awning plates De-awning plates



Threshing Speed Range: Pin Positions

If equipped with 2 speed cylinder drive

High:

Inner Locking pin engaged

Outside pulley free

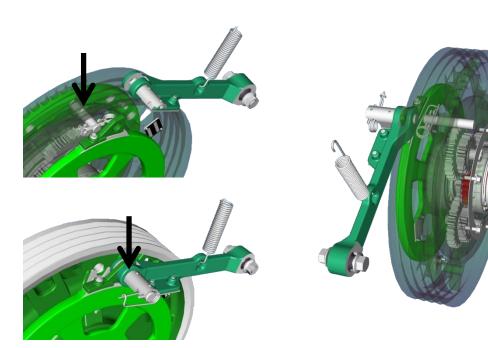
Low:

Inner locking pin free Outside pulley locked

brittle crop: low range

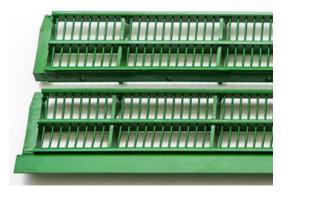
Green crop: high range

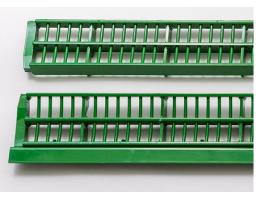
Do not run very low speed in high range. Reduce speed to lowest possible cylinder speed, and increase again by 20 rpm.

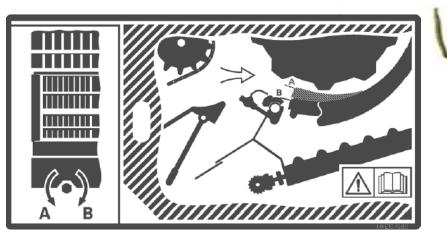




Sectional Concaves







- 1. Open stone trap
- 2. Open concave completely
- 3. Disengage booster bar
- 4. Open sectional concave locking mechanism
- 5. Replace concave sections
- 6. Close the locking mechanism

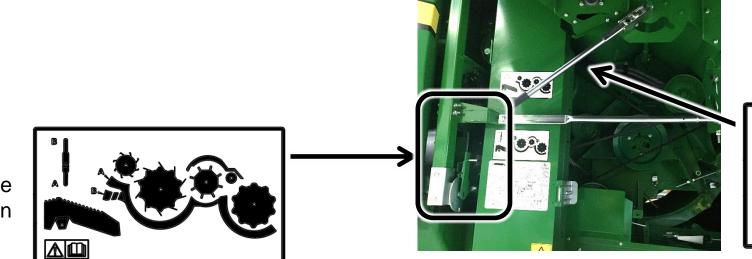
In dry brittle conditions, small grain sections can help to to reduce cleaning shoe load. In moist conditions, universal concave helps with separation.

Separation – T-Series

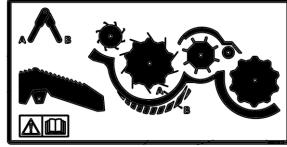
| T-Separator grate position | Open | |
|---------------------------------------|--|--|
| Rear beater grate position | Open | |
| T-Separator speed | Fast (slow might be needed in very dry conditions) | |
| Fishbacks | Not needed | |
| Rubber flap at the end of the walkers | Not needed | |



Separator speed



Separator Grate Position



Rear beater grate position

Separation – W-Series

| Rear beater grate position | Open |
|-----------------------------|---------------|
| Rear beater speed reduction | No |
| Fish back | Not mandatory |
| Power Separator | Not mandatory |
| Rubber Flap | Not mandatory |



Rear beater grate position



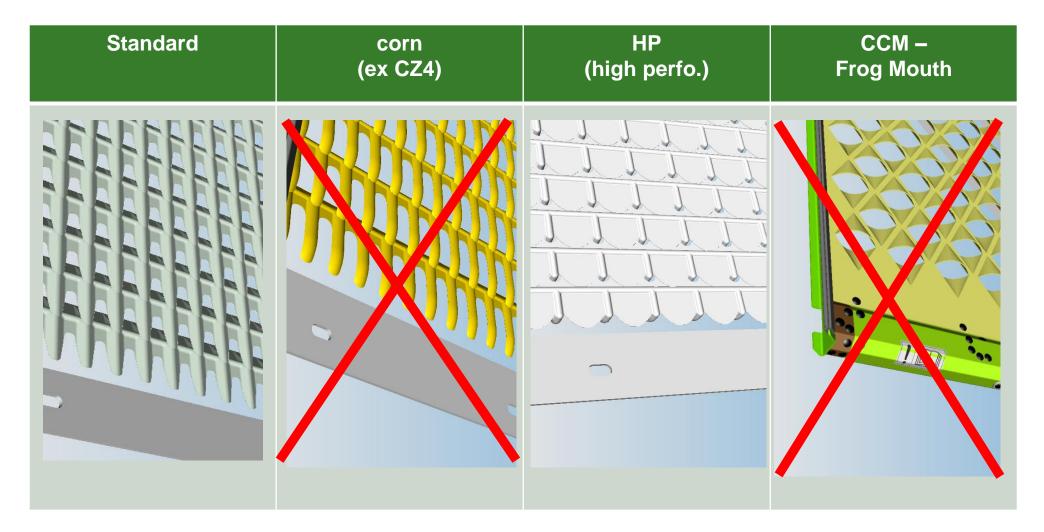
Cleaning Shoe

| Chaffer [mm] | 12 – 18 mm Standard or HP |
|----------------------|--|
| Sieve [mm] | 3 – 6 mm Standard |
| CCM Tailings cover | No |
| Fan speed [rpm] | 750 – 1050 |
| Dual range fan speed | high* *(if equipped with 2 speed cylinder drive) |





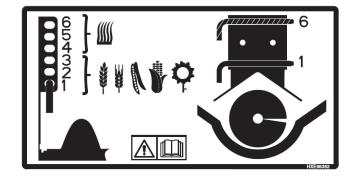
Cleaning Shoe – chaffer / sieve type

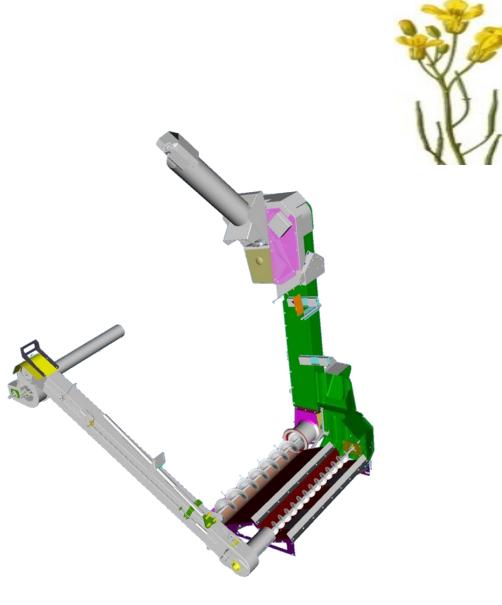




Grain Handling

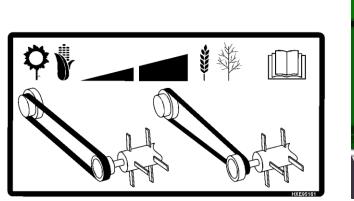
| Clean grain elevator steel paddels | Not mandatory |
|-------------------------------------|---------------|
| Cross auger cover position | 1-3 |
| U-joint Paddle | Not mandatory |
| Perforated doors for elevator, etc. | No |
| Slip clutch | Not mandatory |
| Grain tank speed changes | No - standard |



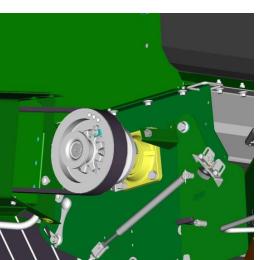


Residue

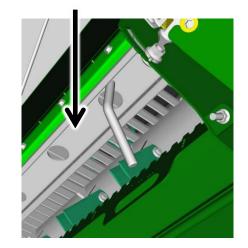
| Speed of chopper | High speed |
|--|------------|
| Counter knife position | Disengaged |
| Position of splicer bar | Disengaged |
| Chaff Spreader speed valve (if equipped) | Fast |
| Cob Deflector | No |



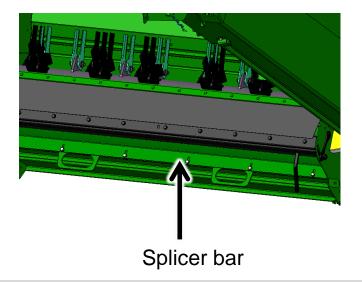
Chopper speed



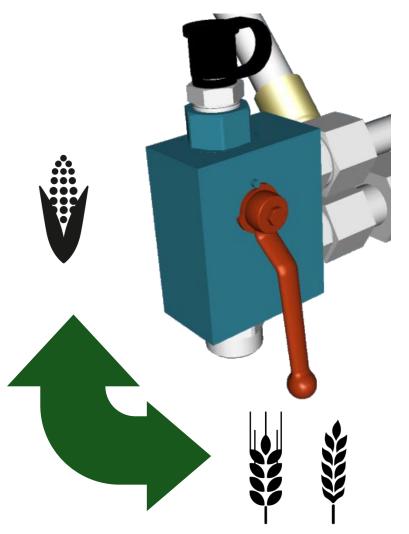
Counter knife







Chaff Spreader - Speed & Vanes



Vane adjustment: Adjust to working width depending on crop type and conditions. 635: fully up 616: fully down

